

# Optoelectronic platform based on thin film technology for biomolecular analysis

**Domenico Caputo**

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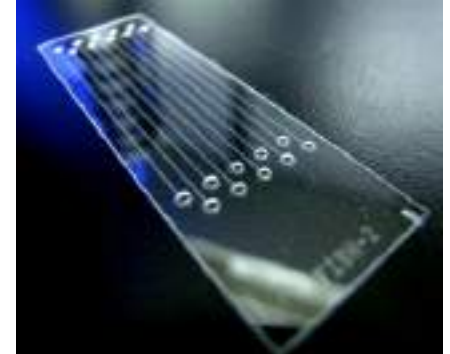
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Electronics and Telecommunications



**SAPIENZA**  
UNIVERSITÀ DI ROMA

# Outline

- Introduction on lab-on-chip
- Development of an optoelectronic platform for biological analysis
- Applications
- Conclusions



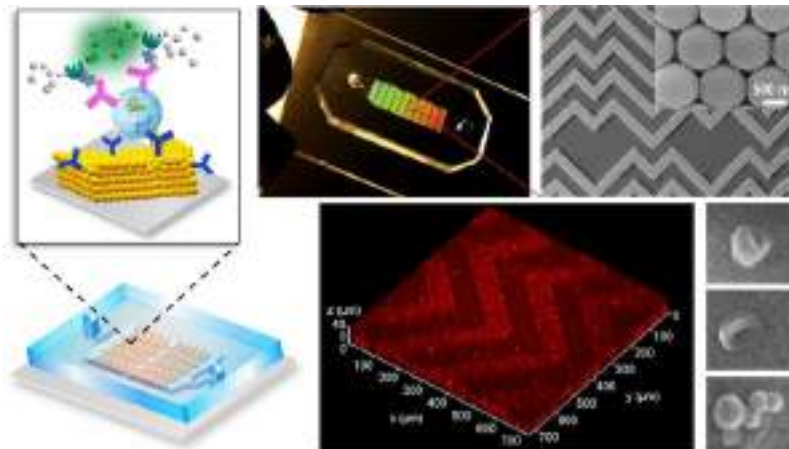
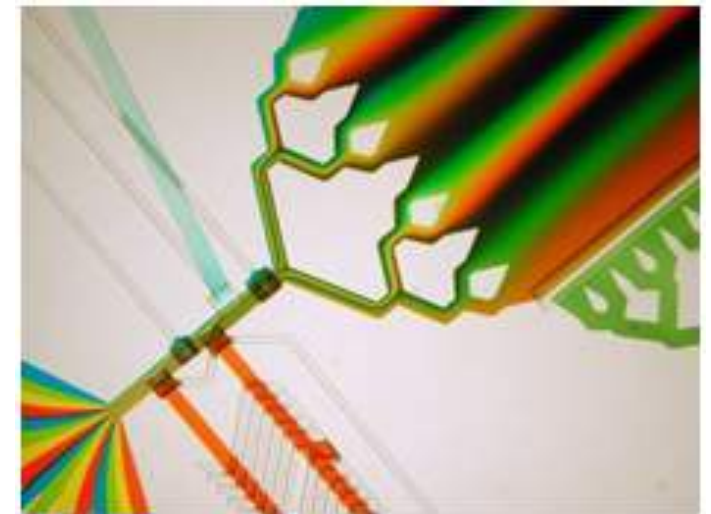
# What is a lab-on-a-chip?

- A lab-on-a-chip is a **miniaturized device** that **integrates** onto a single chip one or several analyses, which are usually done in a laboratory



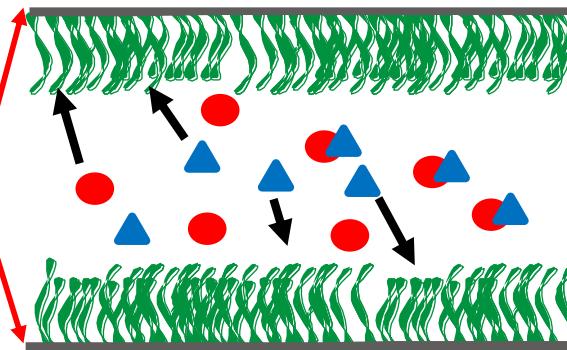
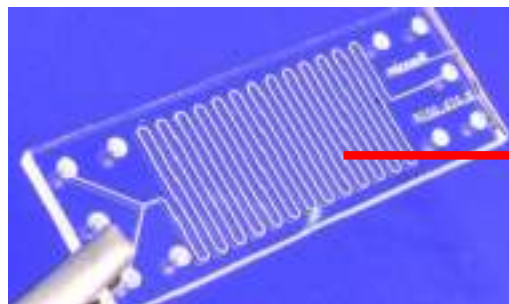
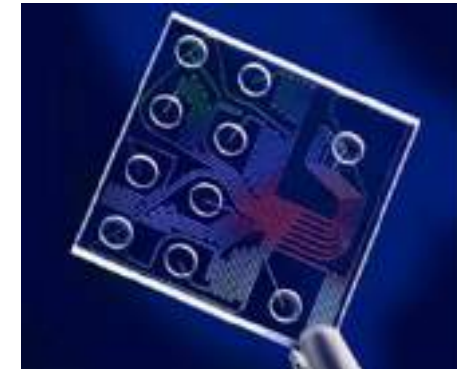
# Function of a lab-on-a-chip

- Analysis of a sample solution for detection of a target molecule
  - sample treatment
  - handling
  - bio-chemical recognition
  - detection



# Lab-on-Chip benefits

- Main benefits come from miniaturization...
  - Small volumes (sample and reagents)
  - Faster reactions
  - Rapid thermal cycles
  - High parallelization: multiplexing



$$t_d = L^2/2D$$

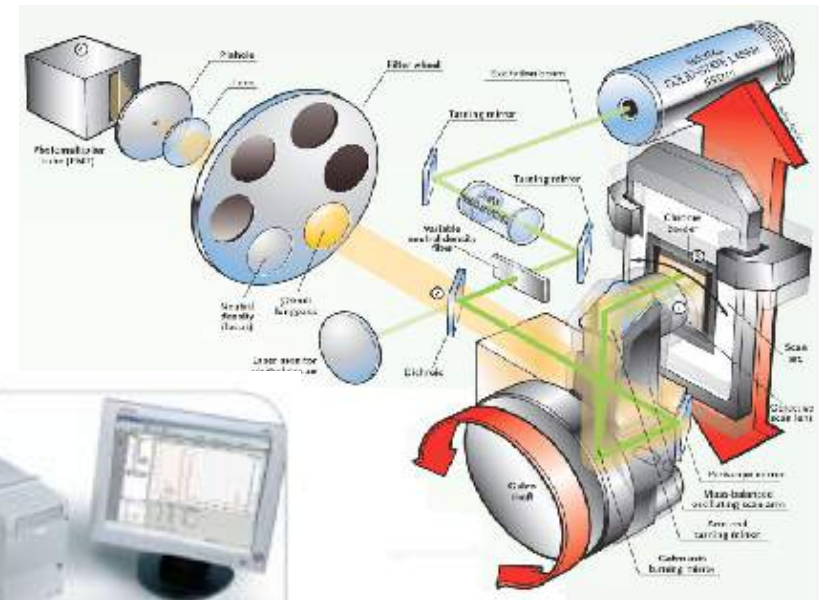
$t_d$  = diffusion time

$L$  = distance

$D$  = diffusion coefficient

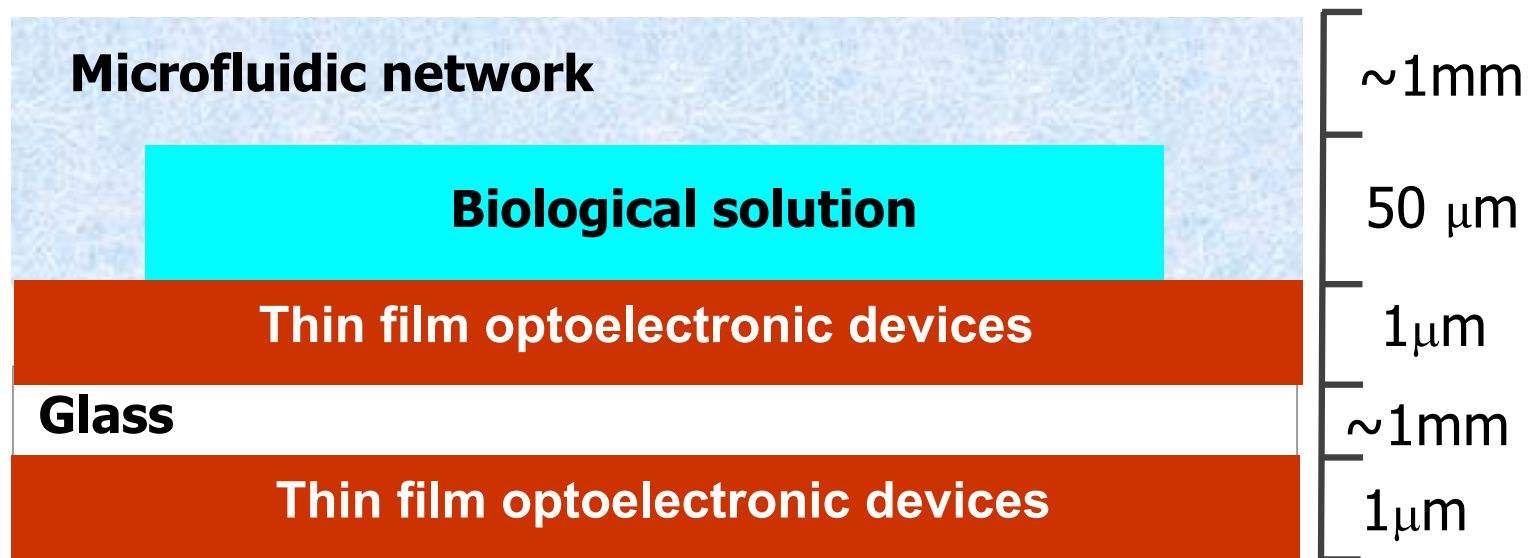
# State-of-the-art: chip-in-a-lab

- Need of bulky instrumentation for operating microfluidic lab-on-chip:
  - fluidic actuation
    - pumps, macro-to-micro fluidic interfaces
  - excitation
    - lamps, filters, lenses
  - detection
    - microscopes, scanners, optical filters, lenses



# Our goal: 'true' lab-on-chip

- **Optoelectronic platform on glass** based on thin film devices



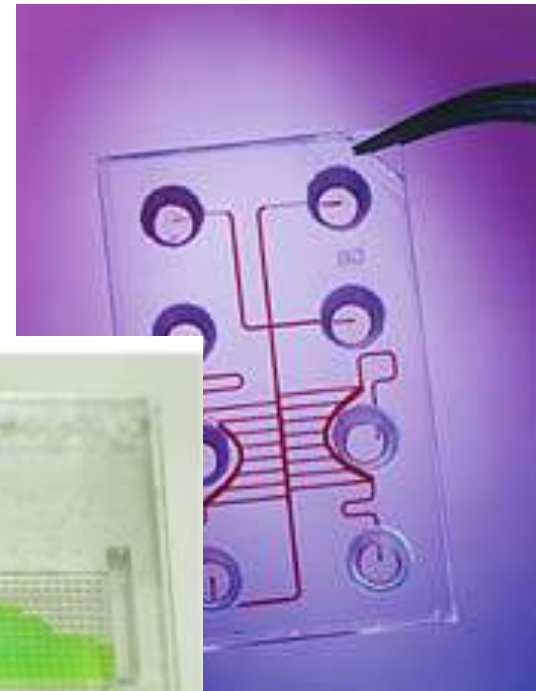
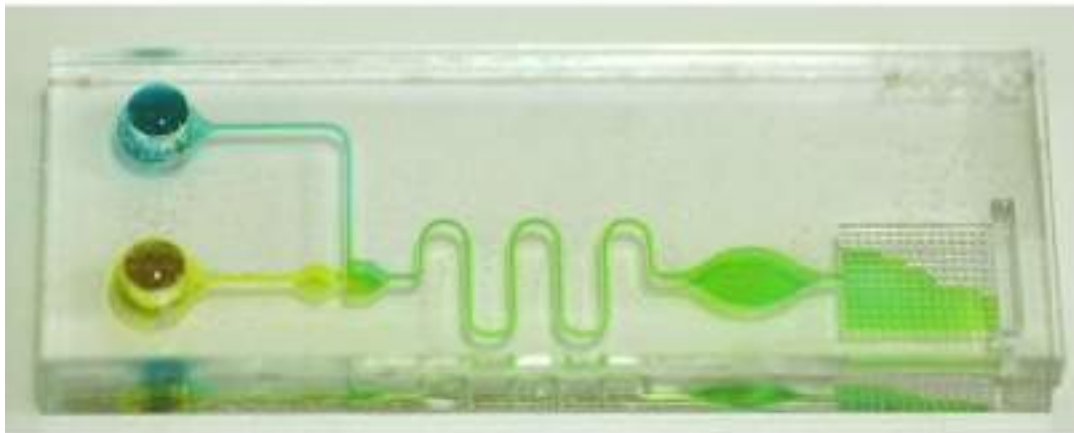
System compactness (**portable system**)

Reduced distance between bio-world and electronics

Improvement of sensitivity

# Why glass?

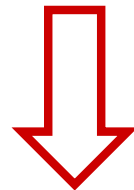
- Material preferred by biologist and chemists:
  - transparent (optical detection)
  - biocompatible
  - easy to functionalize





# Which optoelectronic devices?

- Dependent on the implemented functions:
  - **On-chip** optical detection
  - **On-chip** thermal treatment (cell culture DNA, amplification by PCR)

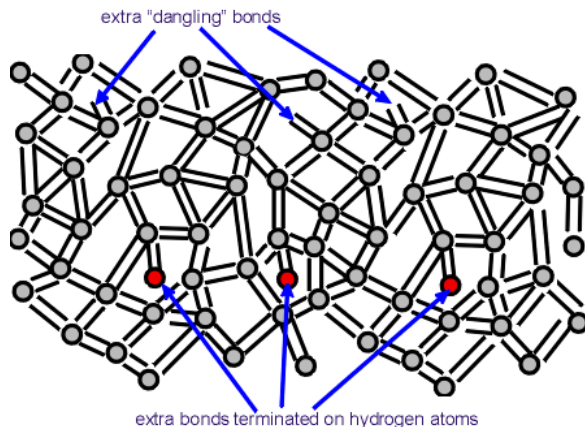


- On-chip optical detection:
  - Photosensors
  - Filters
- On-chip thermal treatment:
  - Heaters
  - Temperature sensors

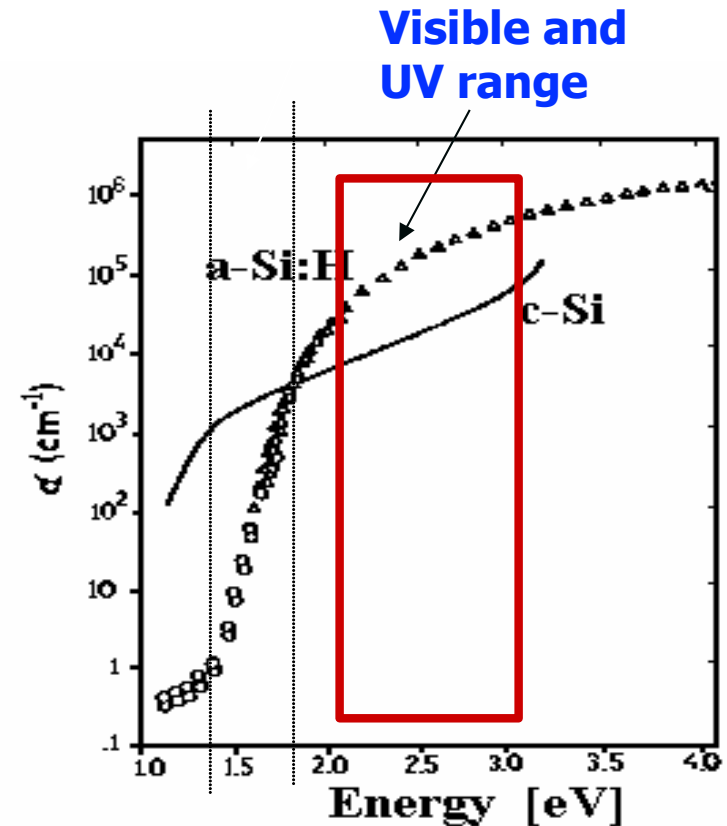
# Material for sensors: a-Si:H

- Grown at temperature around 200 °C by PECVD from SiH<sub>4</sub> on:

- glass
- plastic
- metals



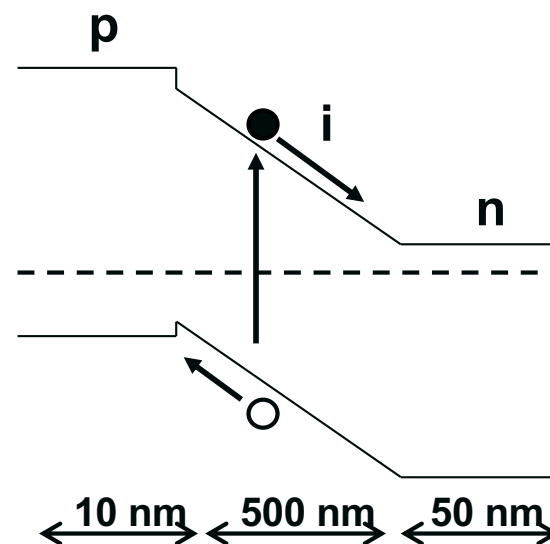
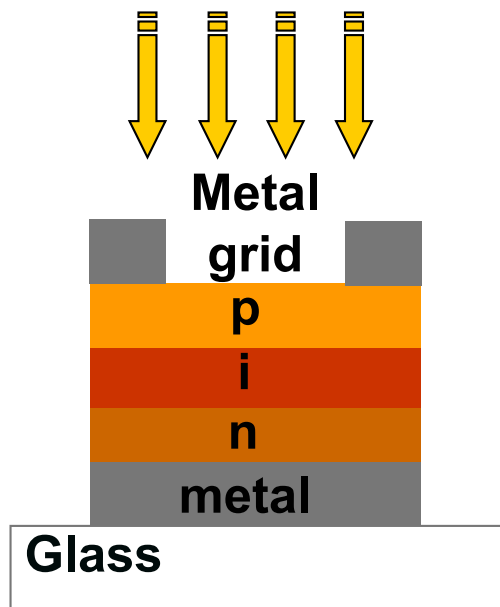
- $E_g \approx 1.7\text{eV}$



**Ideal for on-chip optical detection**

# a-Si:H photosensors

- Stacked structures



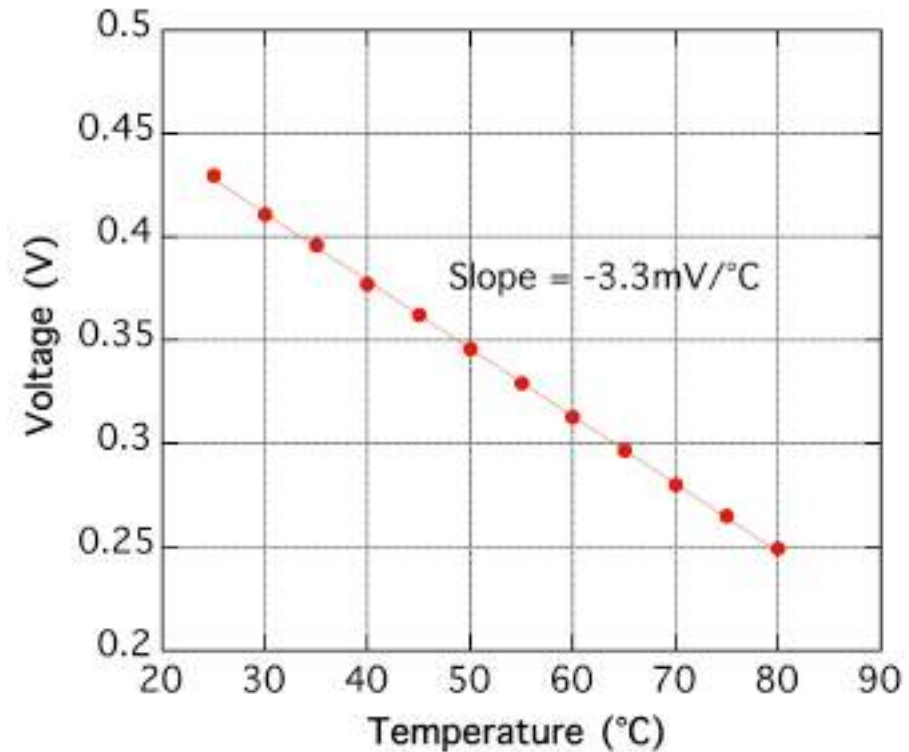
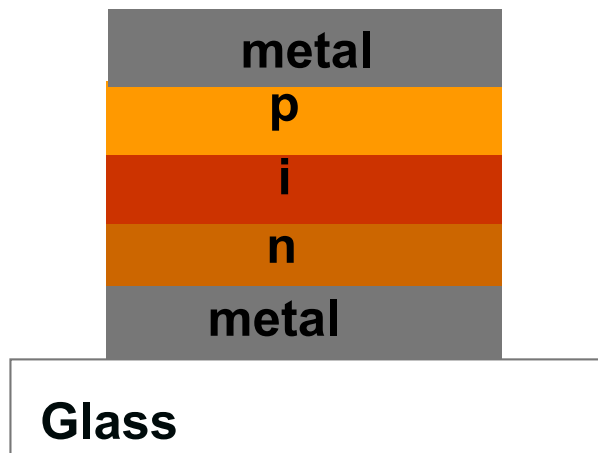
$$I_{ph} = \sigma P$$

**Intrinsic region: active region (collection by drift)**

**Doped layers: only for the built-in voltage**

# a-Si:H temperature sensors

- Stacked structures

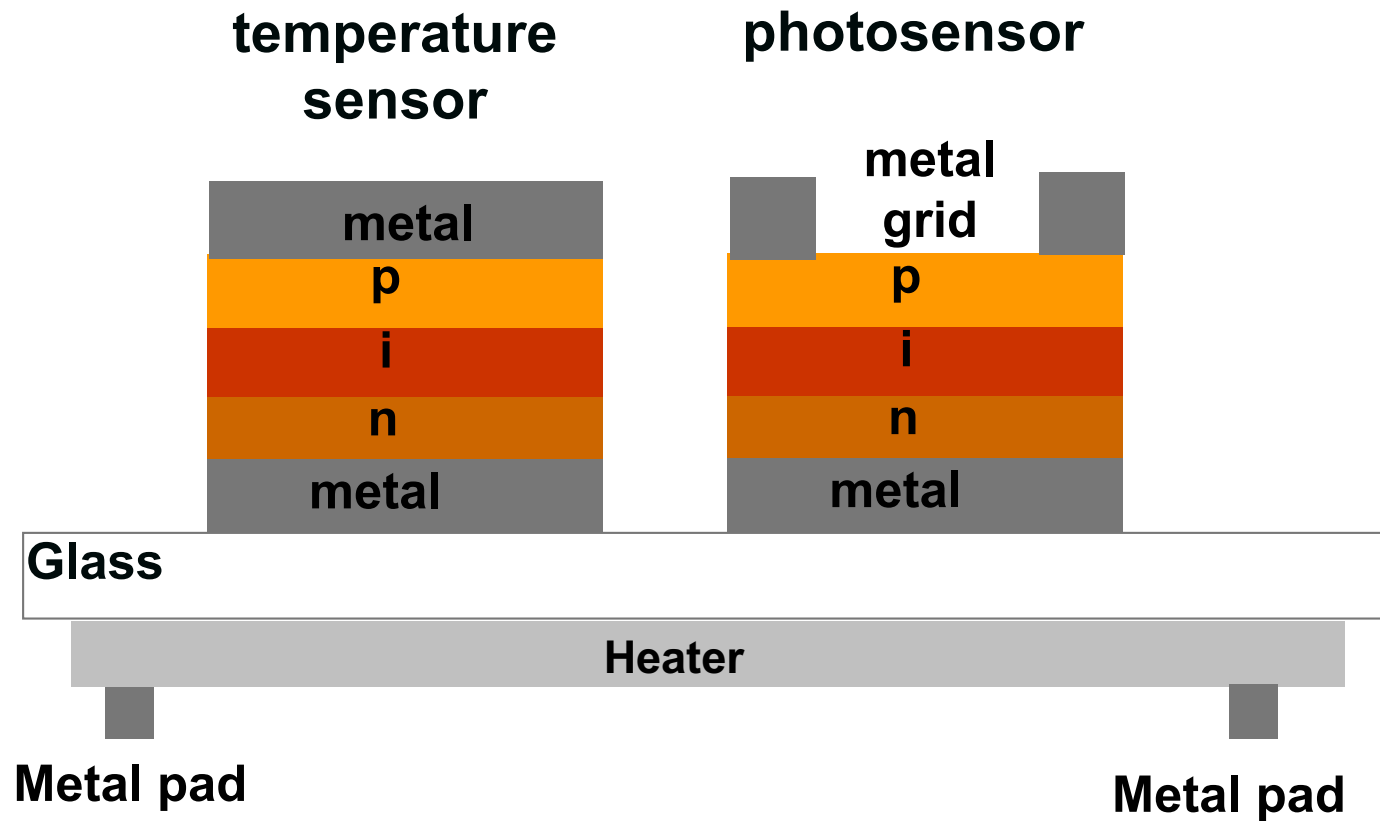


**Forward constant current  $I=10\text{nA}$**

**Linear behavior**

# Challenge

- Integration of heaters and a-Si:H sensors

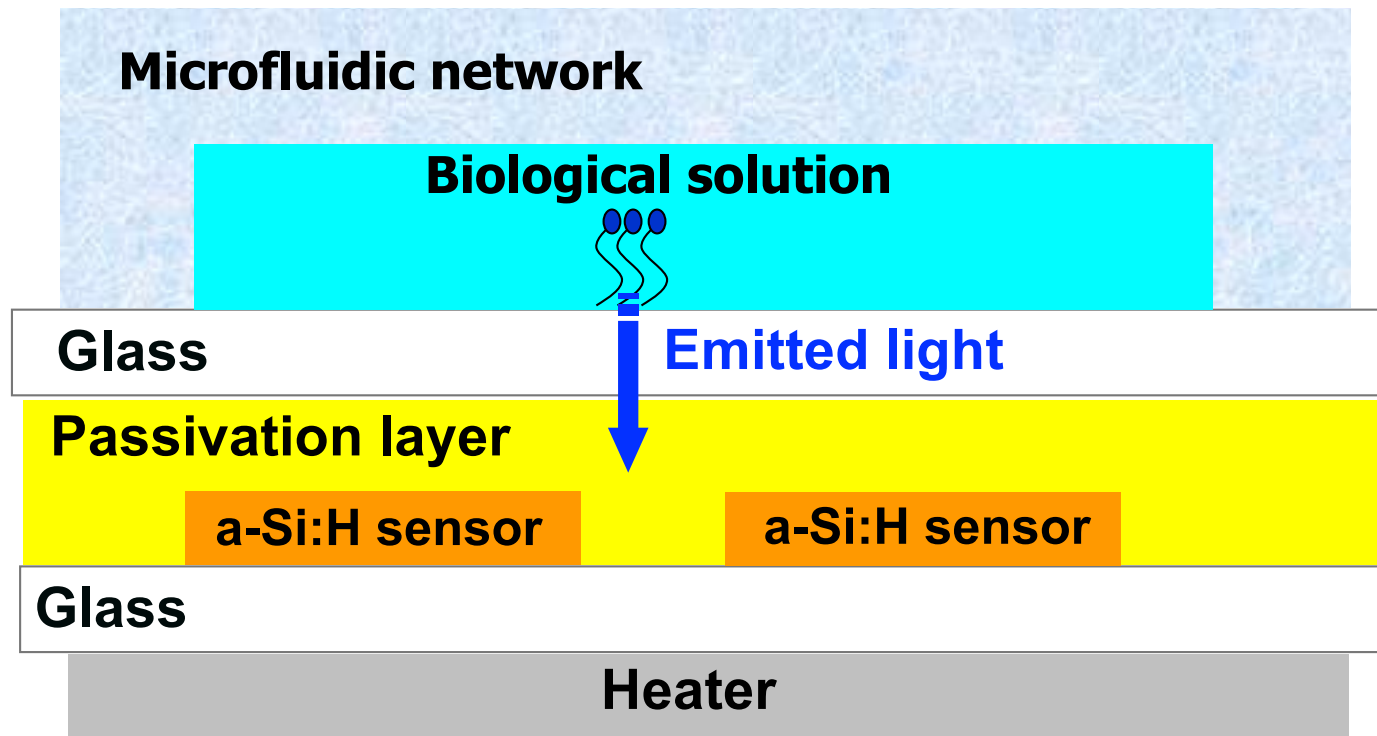


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# Another challenge....

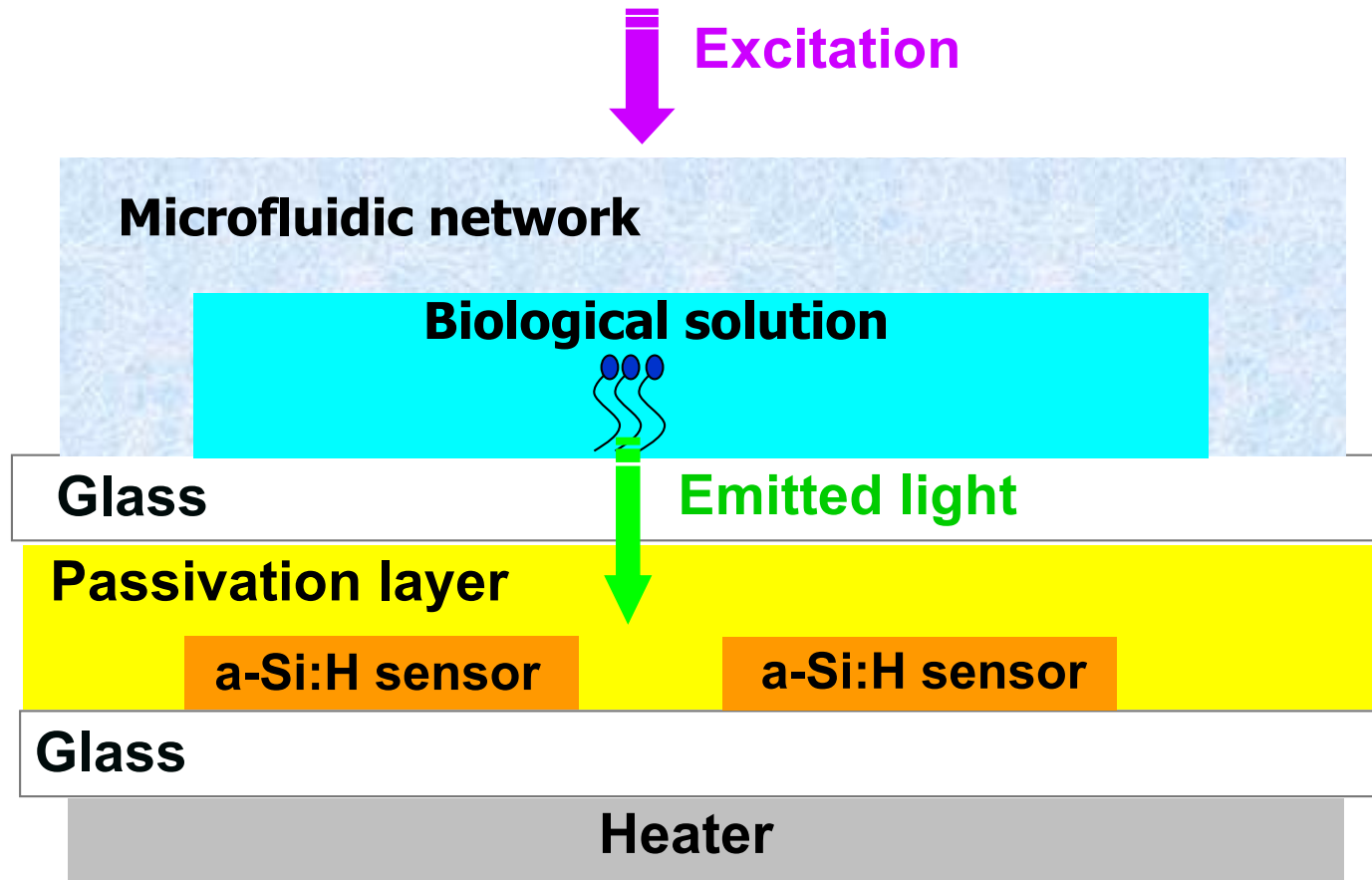
## On-Chip Optical detection

# Chemi/bio-luminescence



**No optics needed for focusing the emitted light**

# Fluorescence

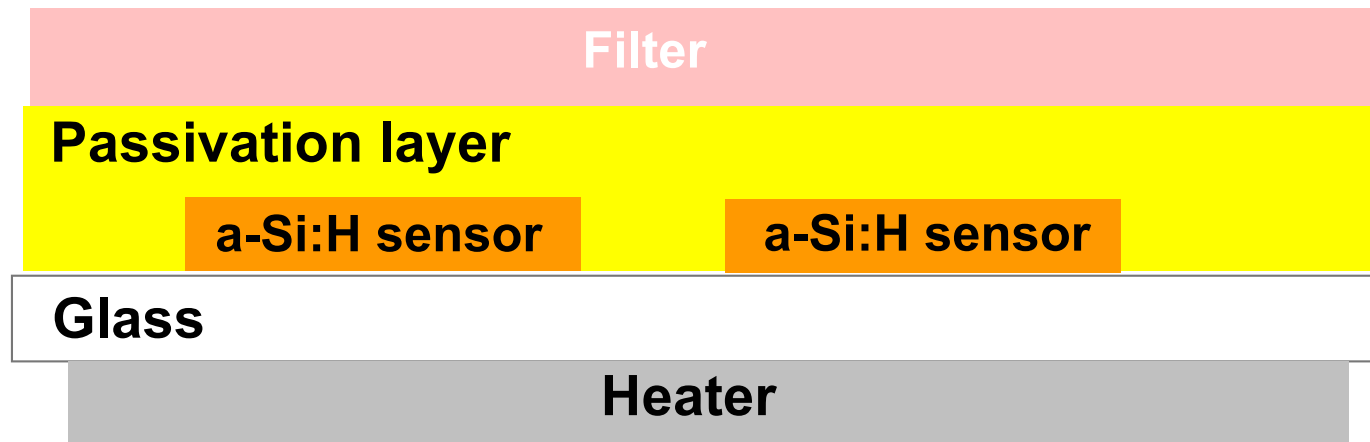


**Need to reject the excitation light**



# Integration with a filter

- Rejection of the excitation light

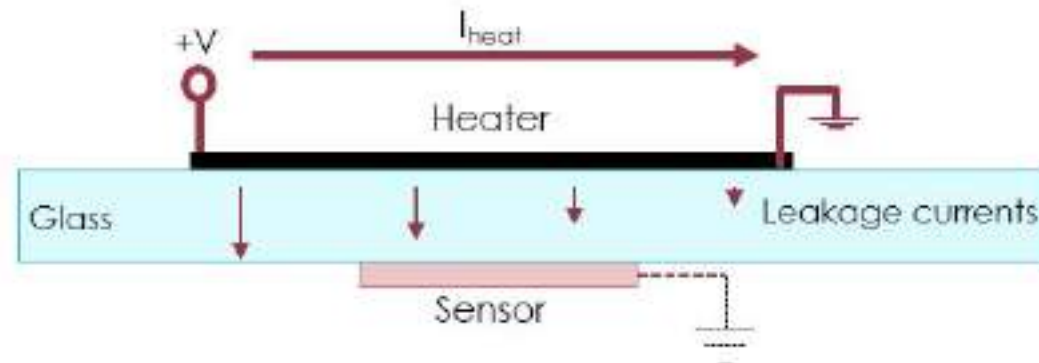


# Integration issue

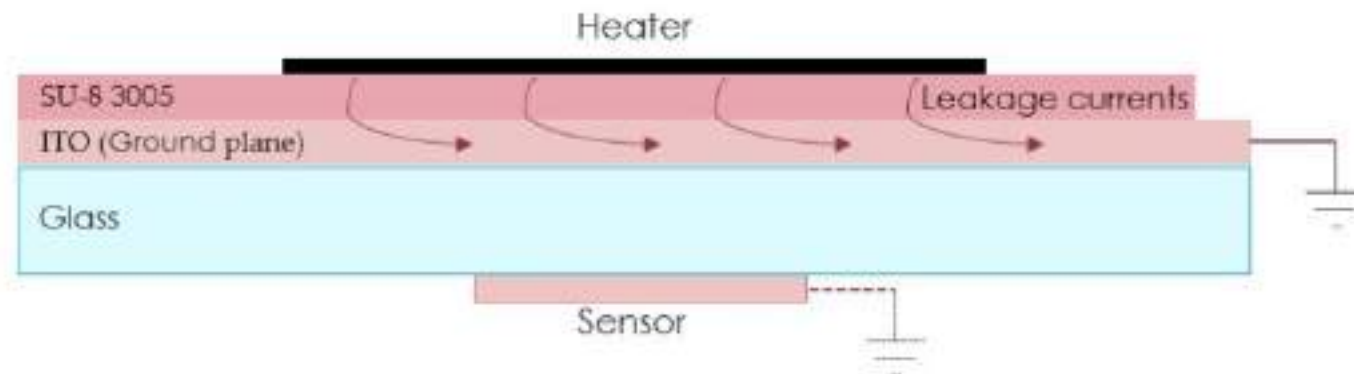
- Compatibility of different technological steps
  - Temperature deposition
  - Choice of materials for selective etching
  - Sequences of technological steps
  
- Cross-talk between different devices
  - Leakage currents
  - Maximum power

# Integration issue

Leakage currents through the glass

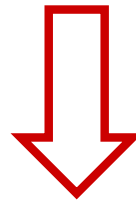


**Solution:** ground plane to collect leakage currents



# Integration issue

- Filter temperature deposition lower than 200°C
  - Deposition techniques



- Electron Beam Physical Vapor Deposition at room temperature

# Fabrication steps

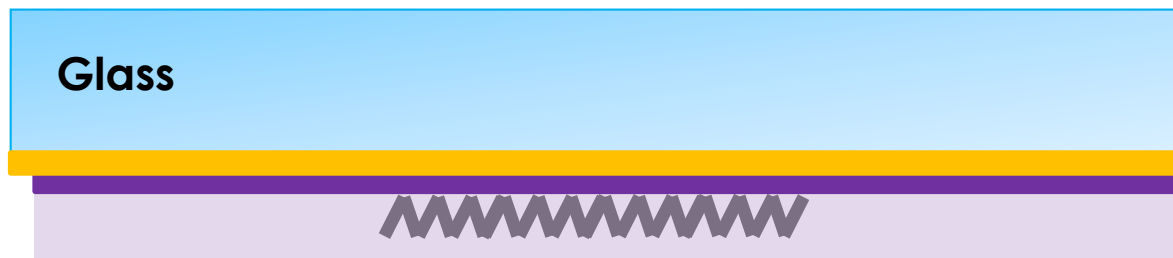
- 1) Ground plane (ITO)  
and passivation (SU-8)

Glass

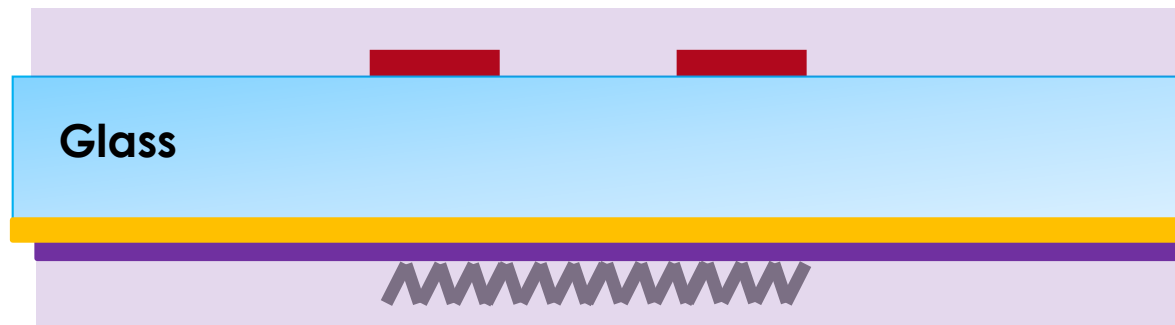


# Fabrication steps

- 1) Ground plane (ITO) and passivation (SU-8)
- 2) Heaters and passivation (SU-8)



# Fabrication steps

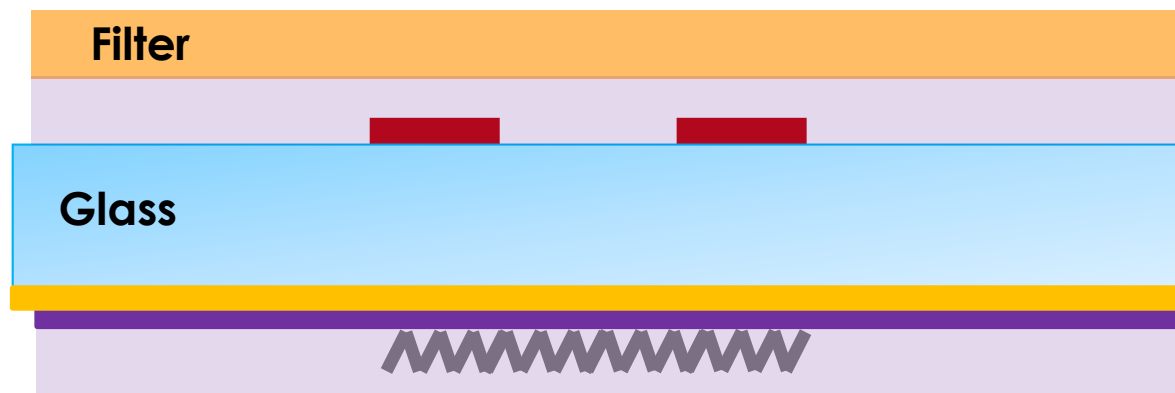


1) Ground plane (ITO)  
and passivation (SU-8)

2) Heaters and  
passivation (SU-8)

3) a-Si:H sensors and  
passivation (SU-8)

# Fabrication steps



1) Ground plane (ITO) and passivation (SU-8)

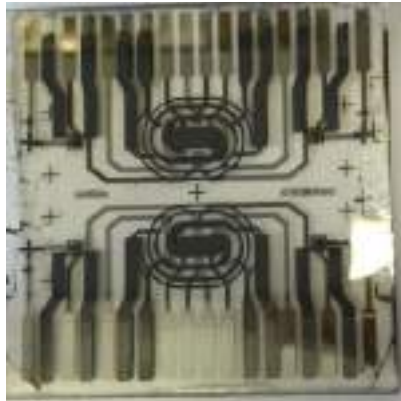
2) Heaters and passivation (SU-8)

3) a-Si:H sensors and passivation (SU-8)

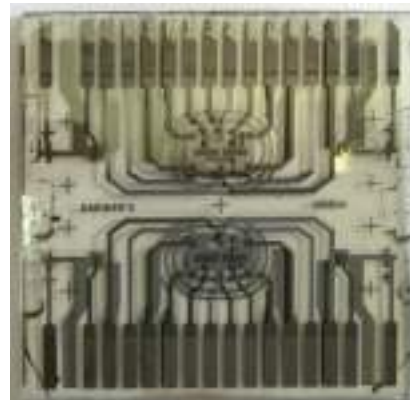
4) Filter



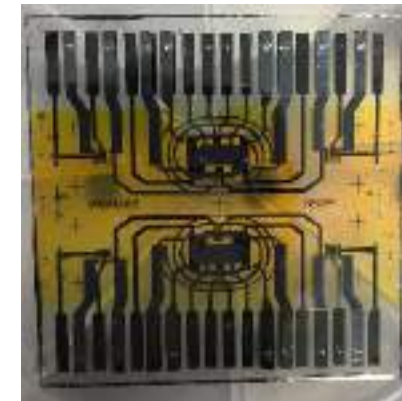
# Fabricated optoelectronic platform



**Integrated device  
(heater side)**

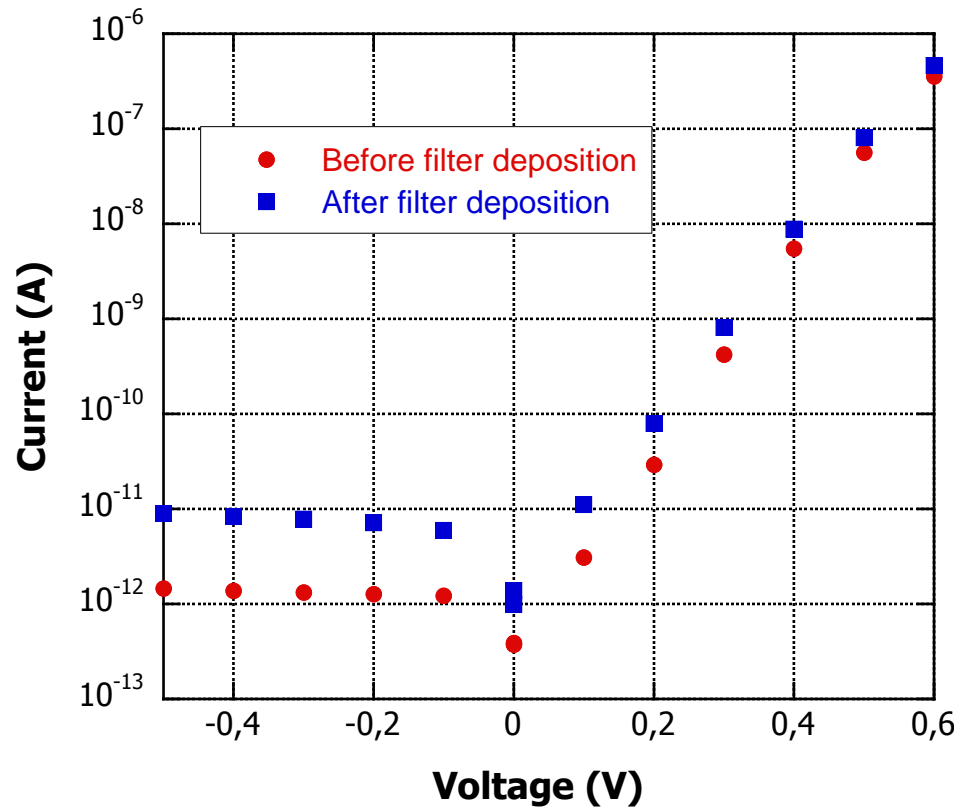


**Integrated device  
(sensor side)**

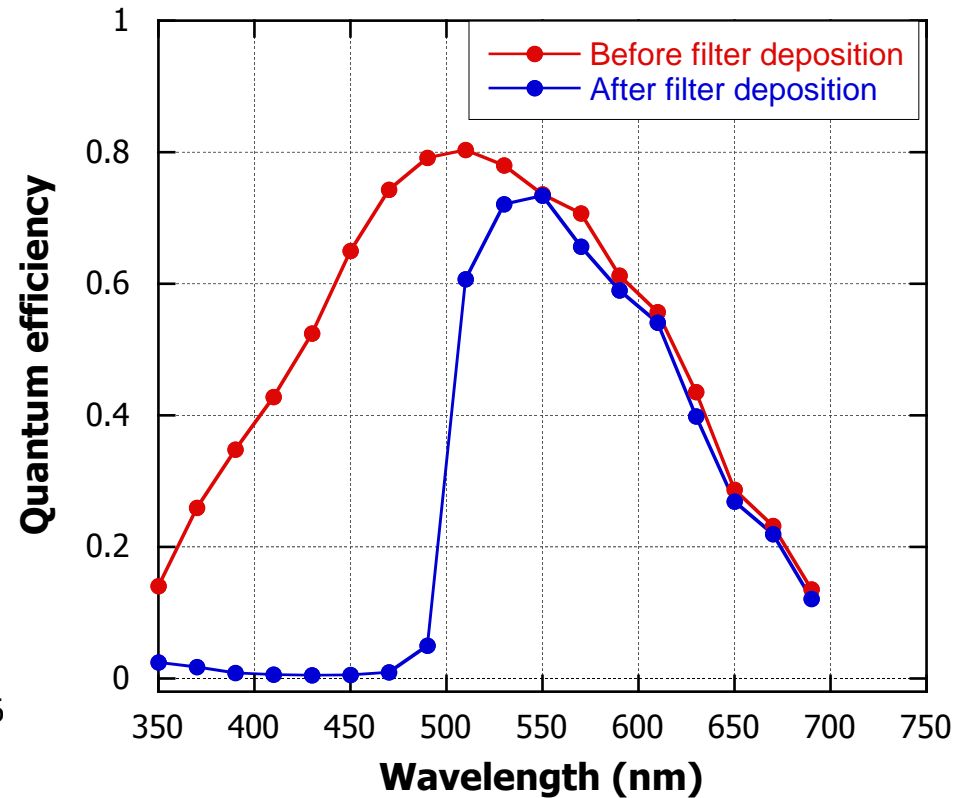


**Integrated device+  
Filter (sensor side)**

# Sensor characterization

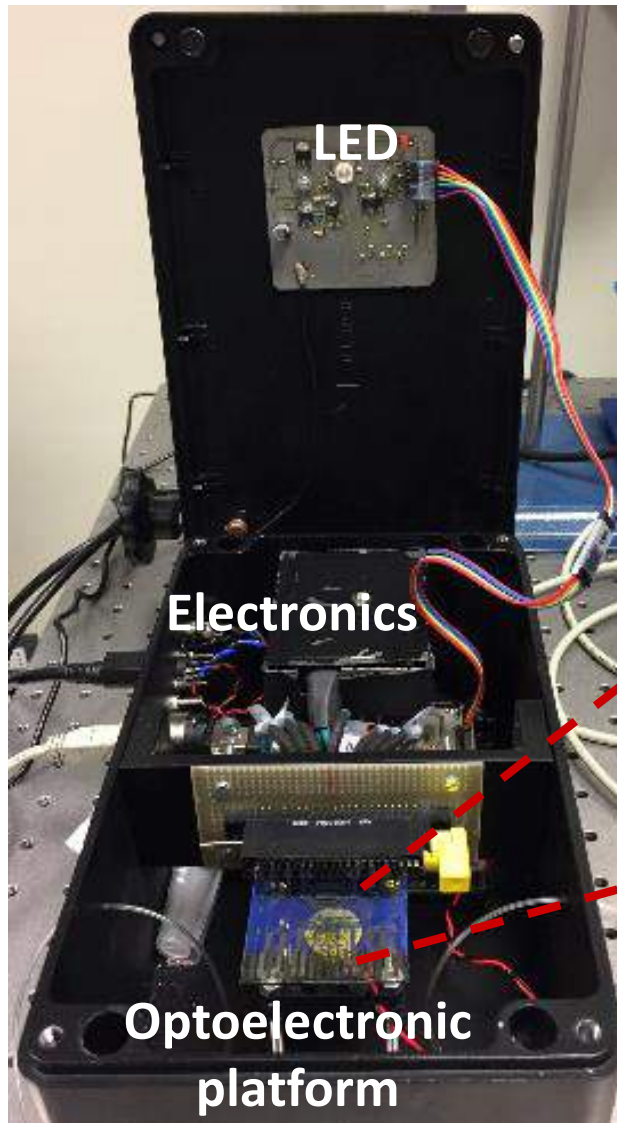


Dark current noise around  $10^{-15}$  A



Rejection of the excitation source

# Whole system



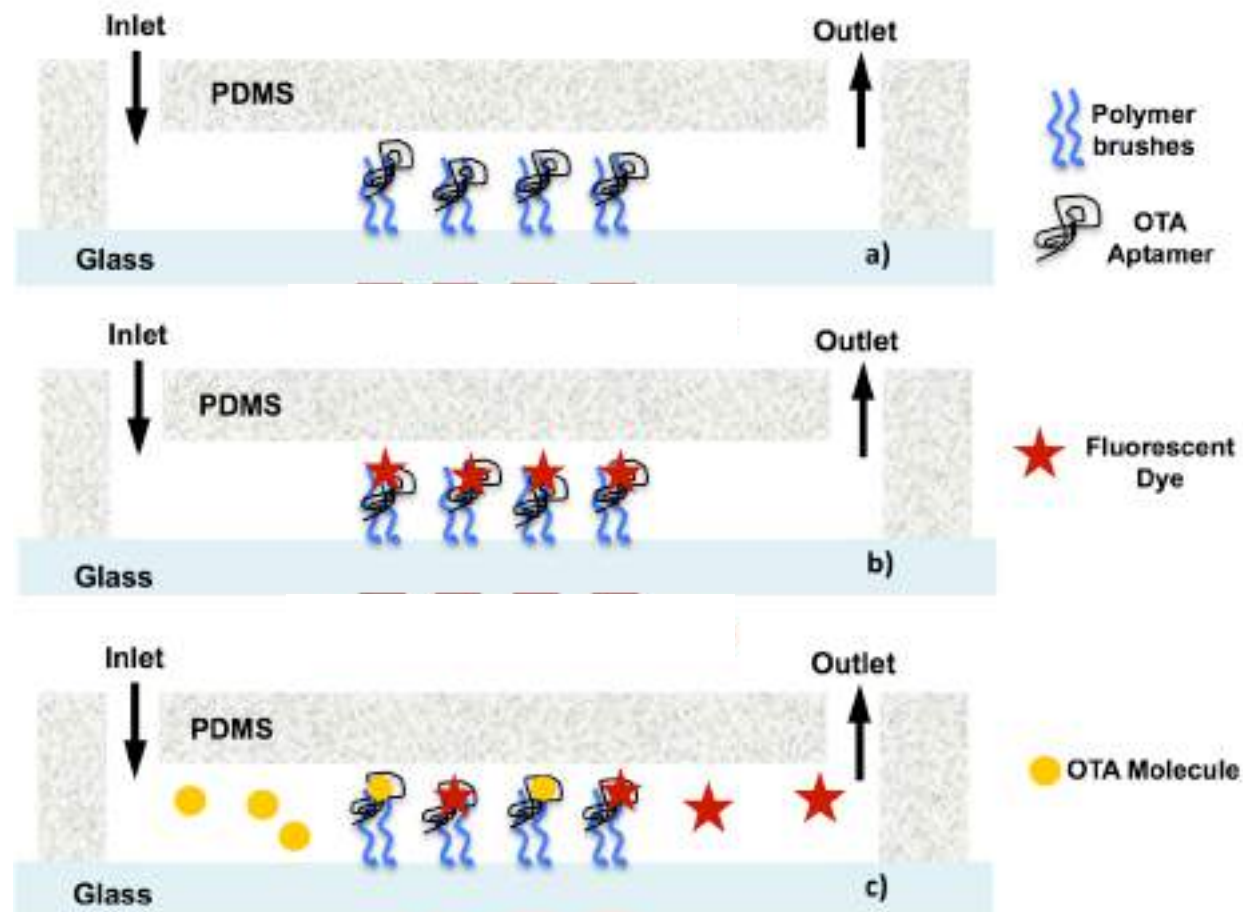
**Microfluidic network  
optically coupled  
with the optoelectronic platform**

# Applications

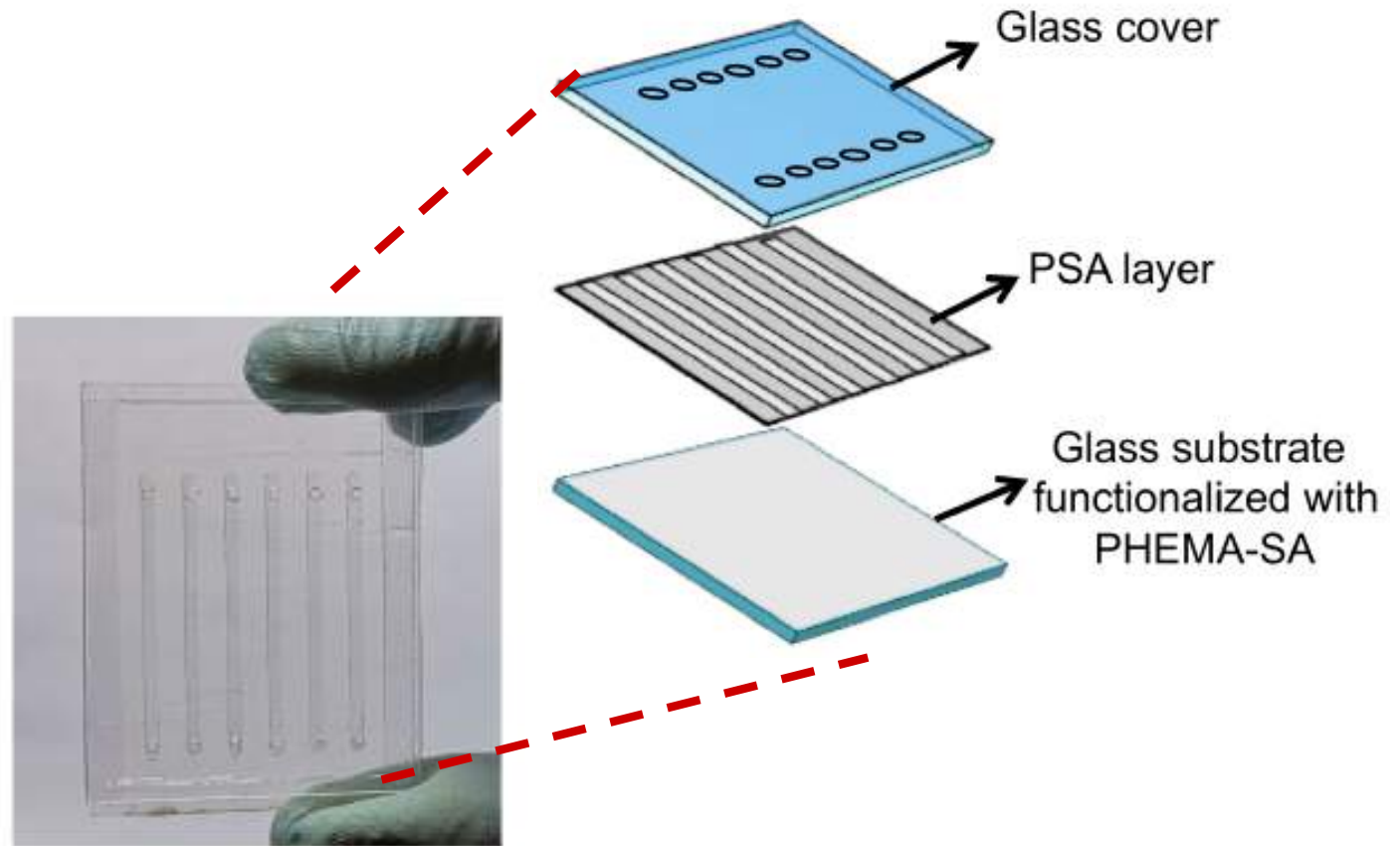
- Biosensing
  - Mycotoxin
  
- DNA amplification
  - qPCR
  - Isothermal

# Mycotoxin detection

- Detection of Ochratoxin A (OTA) through aptamer



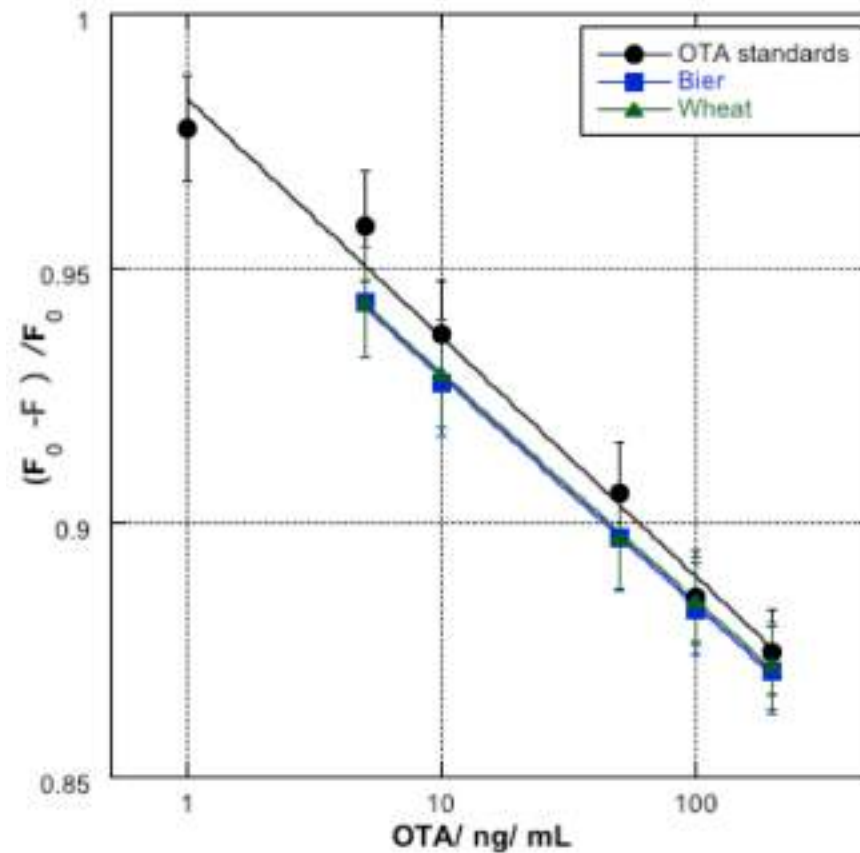
# Experimental set-up



**Microfluidic Channels**

# Results

- Experiments performed on OTA standards and extracts of beer and wine



**Limit of detection (LOD)= 1.56ppb**

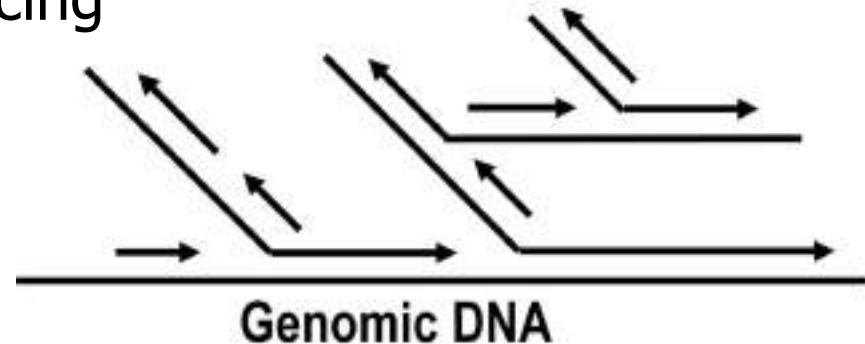
# Applications

- Biosensing
  - Mycotoxin
  
- DNA amplification
  - qPCR
  - Isothermal

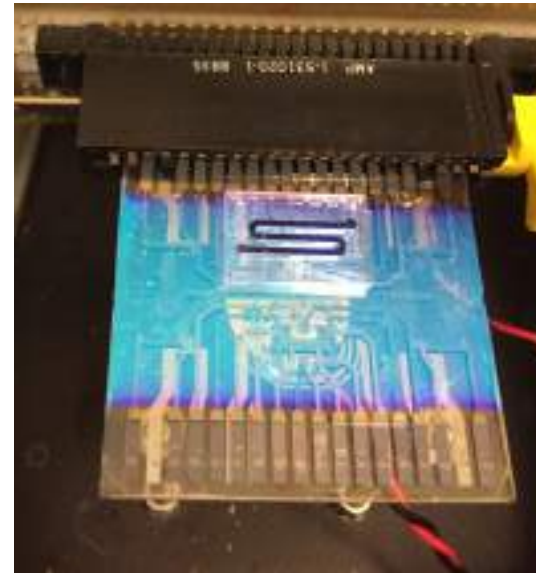


# Isothermal PCR

- MDA = Multiple Displacement Amplification
  - Isothermal amplification technique (30-35 ° C)
  - From 1-10 DNA copies 20-30 μg DNA can be obtained
  - Application are:
    1. single cell genome sequencing
    2. genetic study
    3. Forensic



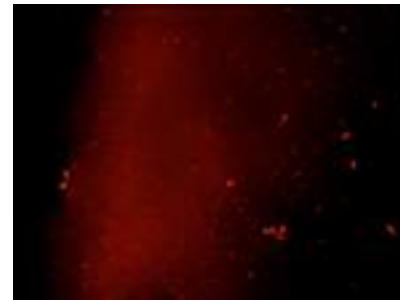
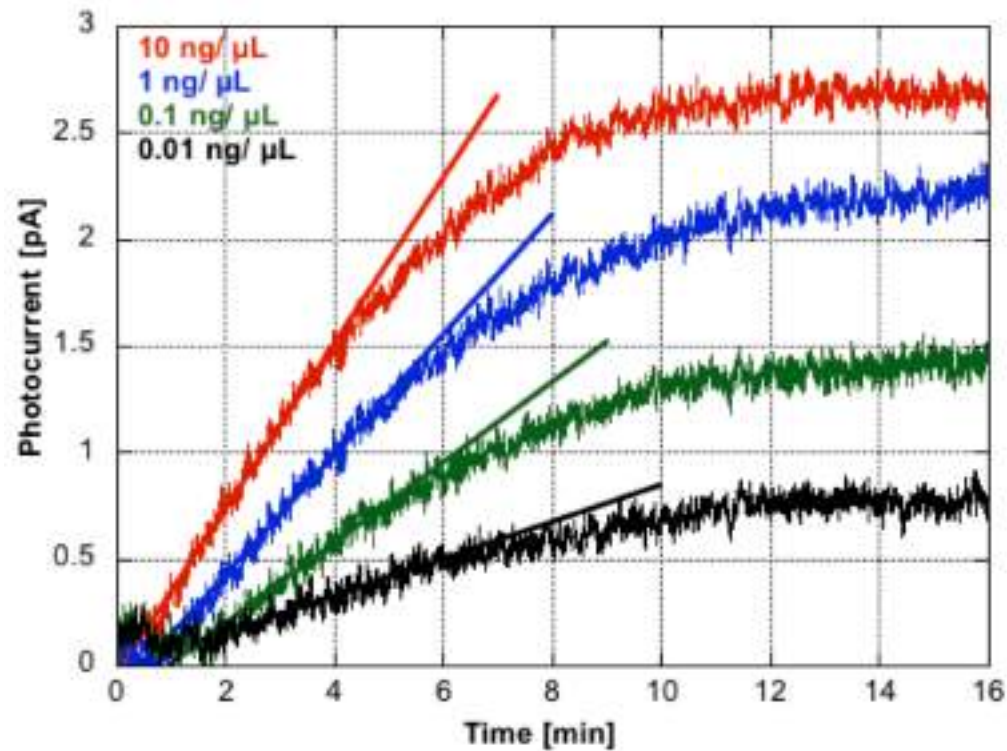
# On-Chip Real-Time MDA



**Microfluidic Channel  
optically coupled  
with the optoelectronic platform**

# Real-Time MDA

- On-chip real-time DNA amplification



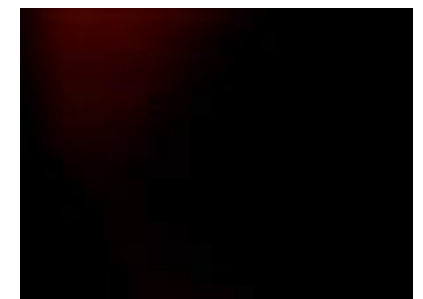
DNA 0.5 ng/μL



DNA 0.05 ng/μL



Blank

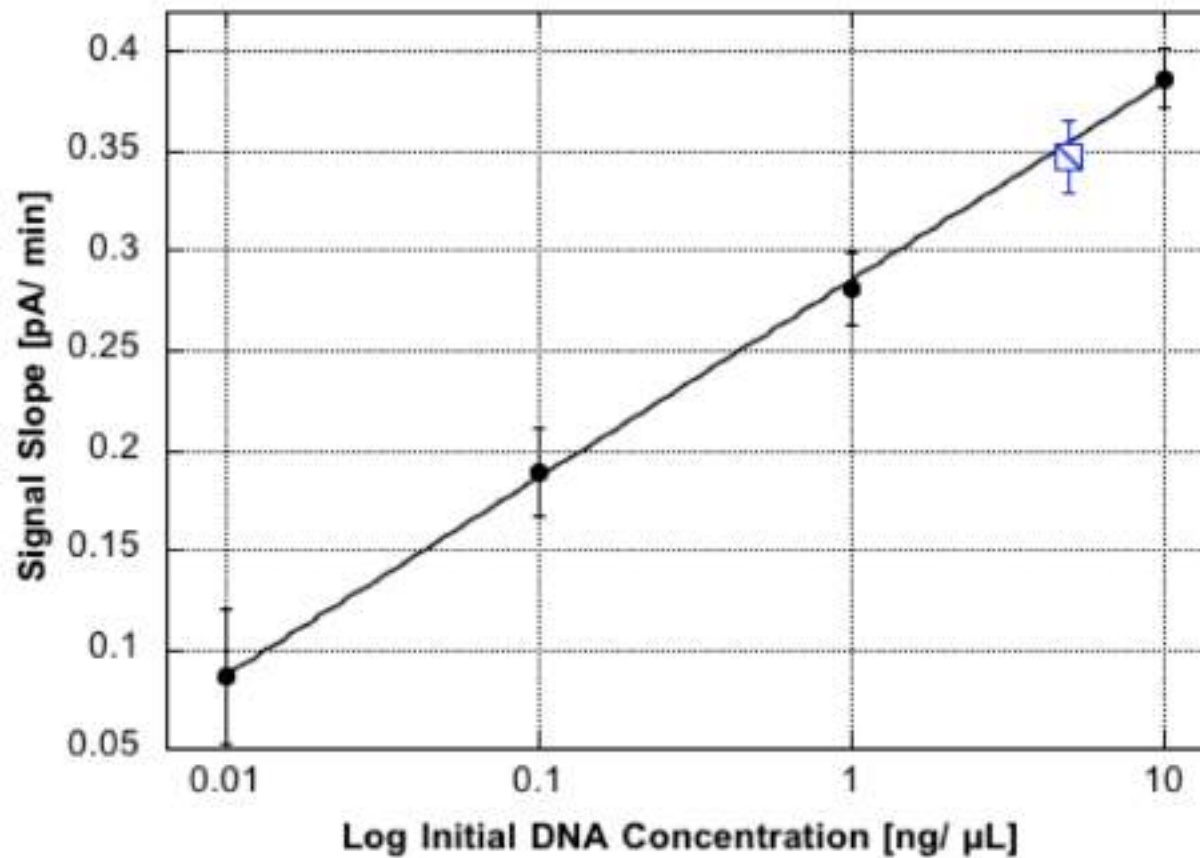


Water

*Sensors and Actuator B: Chemical 293 (2019) 16-22*

# Real-Time MDA

- On-chip real-time DNA amplification



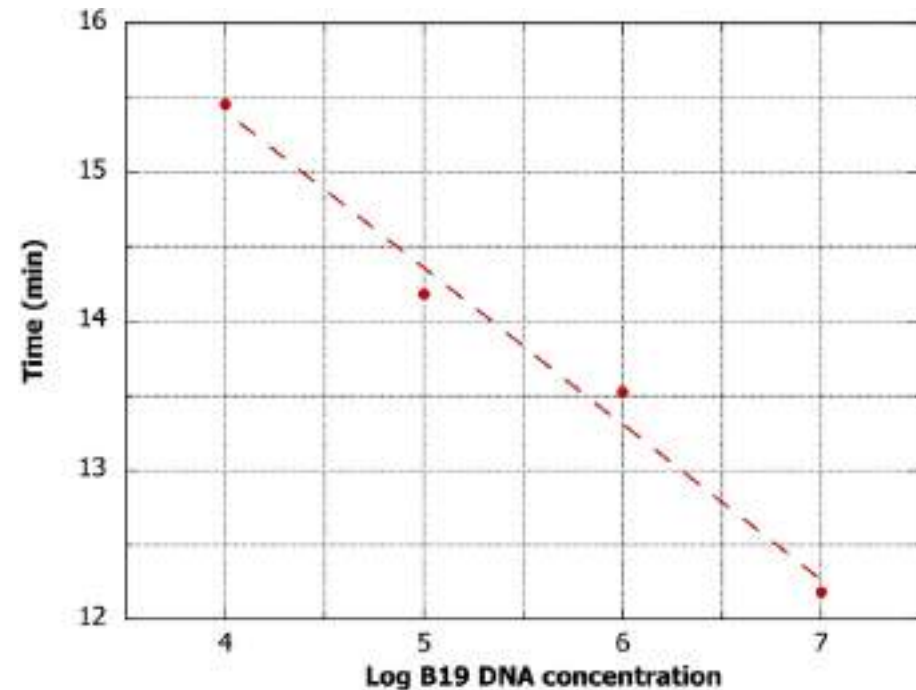
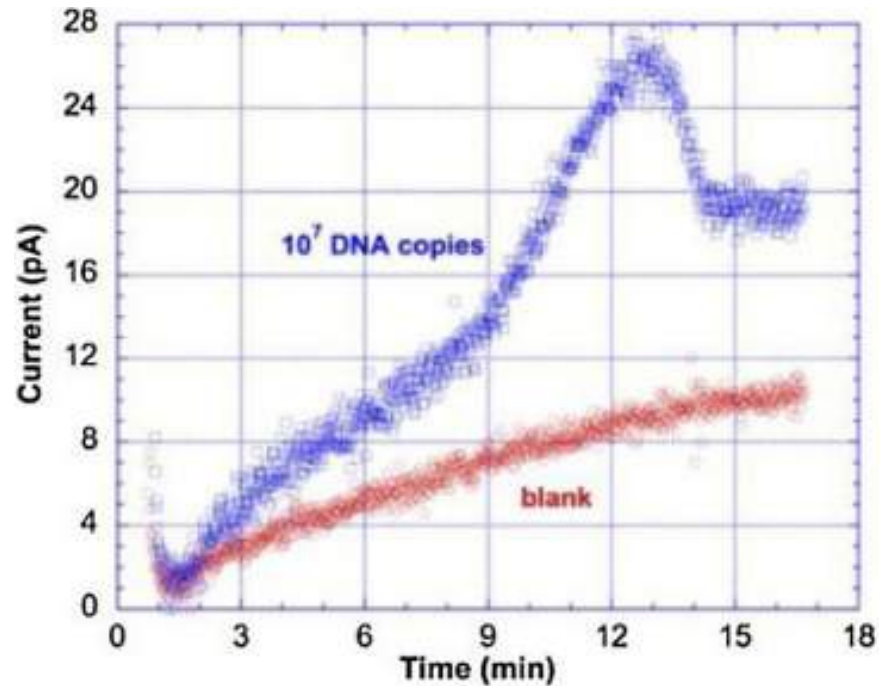
*Sensors and Actuator B: Chemical 293 (2019) 16-22*

# LAMP-BART DNA amplification

- ❑ Loop-mediated isothermal amplification (LAMP) technique was optimized to specifically amplify **parvovirus B19** DNA and coupled with Bioluminescent Assay in Real Time (BART) technology to provide real-time detection of target DNA with real time monitoring of T and light
- ❑ Optimum T  $\approx$  65 °C

# LAMP-BART DNA amplification

- Peak dependent on the initial amount of DNA



# Conclusions

- Design and fabrication of lab-on-chip based on thin film optoelectronic devices
- Integration with microfluidic networks, whose internal walls have been chemically functionalized
- Application in diagnostics, clinical and agrofood fields
- Collaboration with chemists, biologists and physicians:  
**interdisciplinarity**